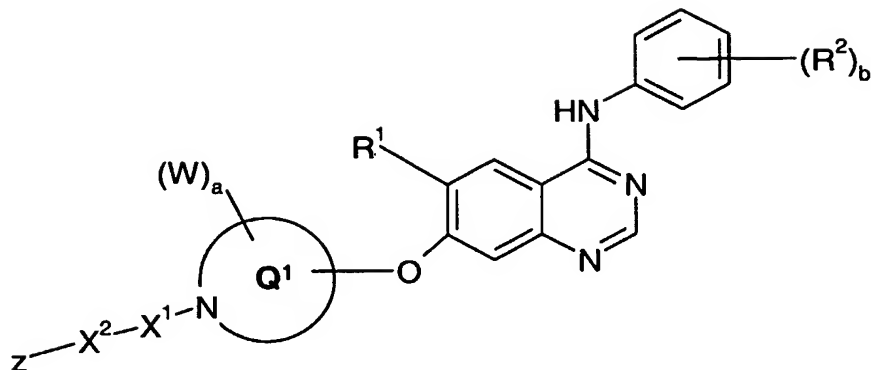


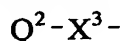
**CLAIMS**

1. A quinazoline derivative of the Formula I:



- 5 wherein:

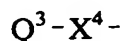
$R^1$  is selected from hydrogen, hydroxy, (1-6C)alkoxy, (2-6C)alkenyloxy, (2-6C)alkynyloxy, or from a group of the formula :



- wherein  $X^3$  is a direct bond or is O, and  $Q^2$  is (3-7C)cycloalkyl, (3-7C)cycloalkyl-(1-6C)alkyl,  
 10 (3-7C)cycloalkenyl, (3-7C)cycloalkenyl-(1-6C)alkyl, heterocyclyl or heterocyclyl-(1-6C)alkyl,

- and wherein adjacent carbon atoms in any (2-6C)alkylene chain within a  $R^1$  substituent are optionally separated by the insertion into the chain of a group selected from O, S, SO, SO<sub>2</sub>, N( $R^3$ ), CO, CH(OR<sup>3</sup>), CON( $R^3$ ), N( $R^3$ )CO, SO<sub>2</sub>N( $R^3$ ), N( $R^3$ )SO<sub>2</sub>, CH=CH and  
 15 C≡C wherein  $R^3$  is hydrogen or (1-6C)alkyl,

- and wherein any CH<sub>2</sub>=CH- or HC≡C- group within a  $R^1$  substituent optionally bears at the terminal CH<sub>2</sub>= or HC≡ position a substituent selected from halogeno, carboxy, carbamoyl, (1-6C)alkoxycarbonyl, N-(1-6C)alkylcarbamoyl, N,N-di-[(1-6C)alkyl]carbamoyl, amino-(1-6C)alkyl, (1-6C)alkylamino-(1-6C)alkyl and di-[(1-6C)alkyl]amino-(1-6C)alkyl or  
 20 from a group of the formula :

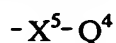


wherein  $X^4$  is a direct bond or is selected from CO and N( $R^4$ )CO, wherein  $R^4$  is hydrogen or (1-6C)alkyl, and  $Q^3$  is heterocyclyl or heterocyclyl-(1-6C)alkyl,

- and wherein any CH<sub>2</sub> or CH<sub>3</sub> group within a  $R^1$  substituent, other than a CH<sub>2</sub> group  
 25 within a heterocyclyl ring, optionally bears on each said CH<sub>2</sub> or CH<sub>3</sub> group one or more halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy, cyano, amino,

carboxy, carbamoyl, sulfamoyl, oxo, thioxo, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (1-6C)alkoxycarbonyl, N-(1-6C)alkylcarbamoyl, N,N-di-[(1-6C)alkyl]carbamoyl, (2-6C)alkanoyl, (2-6C)alkanoyloxy, (2-6C)alkanoylamino,

- 5 N-(1-6C)alkyl-(2-6C)alkanoylamino, N-(1-6C)alkylsulfamoyl, N,N-di-[(1-6C)alkyl]sulfamoyl, (1-6C)alkanesulfonylamino and N-(1-6C)alkyl-(1-6C)alkanesulfonylamino, or from a group of the formula:



wherein  $X^5$  is a direct bond or is selected from O, S, SO, SO<sub>2</sub>, N(R<sup>5</sup>), CO, CH(OR<sup>5</sup>),

- 10 CON(R<sup>5</sup>), N(R<sup>5</sup>)CO, SO<sub>2</sub>N(R<sup>5</sup>), N(R<sup>5</sup>)SO<sub>2</sub>, C(R<sup>5</sup>)<sub>2</sub>O, C(R<sup>5</sup>)<sub>2</sub>S and C(R<sup>5</sup>)<sub>2</sub>N(R<sup>5</sup>), wherein R<sup>5</sup> is hydrogen or (1-6C)alkyl, and Q<sup>4</sup> is (3-7C)cycloalkyl, (3-7C)cycloalkyl-(1-6C)alkyl, (3-7C)cycloalkenyl, (3-7C)cycloalkenyl-(1-6C)alkyl, heterocyclyl or heterocyclyl-(1-6C)alkyl,

and wherein any heterocyclyl group within a substituent on R<sup>1</sup> optionally bears one or

- 15 more substituents, which may be the same or different, selected from halogeno, trifluoromethyl, cyano, nitro, hydroxy, amino, carboxy, carbamoyl, formyl, mercapto, sulfamoyl, (1-6C)alkyl, (2-8C)alkenyl, (2-8C)alkynyl, (1-6C)alkoxy, (2-6C)alkenyloxy, (2-6C)alkynyloxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (1-6C)alkoxycarbonyl, N-(1-6C)alkylcarbamoyl, 20 N,N-di-[(1-6C)alkyl]carbamoyl, N-(1-6C)alkylsulfamoyl, N,N-di-[(1-6C)alkyl]sulfamoyl, (2-6C)alkanoyl, (2-6C)alkanoyloxy, (2-6C)alkanoylamino, N-(1-6C)alkyl-(2-6C)alkanoylamino, N-(1-6C)alkylsulfamoyl, N,N-di-[(1-6C)alkyl]sulfamoyl, (1-6C)alkanesulfonylamino, and N-(1-6C)alkyl-(1-6C)alkanesulfonylamino, or from a group of the formula:

- 25  $-X^6-R^6$

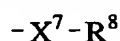
wherein  $X^6$  is a direct bond or is selected from O, N(R<sup>7</sup>) and C(O), wherein R<sup>7</sup> is hydrogen or (1-6C)alkyl, and R<sup>6</sup> is halogeno-(1-6C)alkyl, hydroxy-(1-6C)alkyl, carboxy-(1-6C)alkyl, (1-6C)alkoxy-(1-6C)alkyl, cyano-(1-6C)alkyl, amino-(1-6C)alkyl, (1-6C)alkylamino-(1-6C)alkyl, di-[(1-6C)alkyl]amino-(1-6C)alkyl,

- 30 (2-6C)alkanoylamino-(1-6C)alkyl, (1-6C)alkoxycarbonylamino-(1-6C)alkyl, carbamoyl-(1-6C)alkyl, N-(1-6C)alkylcarbamoyl-(1-6C)alkyl, N,N-di-[(1-6C)alkyl]carbamoyl-(1-6C)alkyl, (2-6C)alkanoyl-(1-6C)alkyl or (1-6C)alkoxycarbonyl-(1-6C)alkyl,

and wherein any heterocyclyl group within a substituent on R<sup>1</sup> optionally bears 1 or 2 oxo or thioxo substituents;

**b** is 1, 2, 3, 4 or 5;

each R<sup>2</sup>, which may be the same or different, is selected from halogeno, cyano, nitro, hydroxy, amino, carboxy, carbamoyl, sulfamoyl, trifluoromethyl, (1-6C)alkyl, (2-8C)alkenyl, (2-8C)alkynyl, (1-6C)alkoxy, (2-6C)alkenyloxy, (2-6C)alkynyloxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (1-6C)alkoxycarbonyl, N-(1-6C)alkylcarbamoyl, N,N-di-[(1-6C)alkyl]carbamoyl, (2-6C)alkanoyl, (2-6C)alkanoyloxy, (2-6C)alkanoylamino, N-(1-6C)alkyl-(2-6C)alkanoylamino, N-(1-6C)alkylsulfamoyl, N,N-di-[(1-6C)alkyl]sulfamoyl, (1-6C)alkanesulfonylamino, N-(1-6C)alkyl-(1-6C)alkanesulfonylamino and a group of the formula :

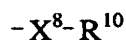


wherein X<sup>7</sup> is a direct bond or is selected from O and N(R<sup>9</sup>), wherein R<sup>9</sup> is hydrogen or (1-6C)alkyl, and R<sup>8</sup> is halogeno-(1-6C)alkyl, hydroxy-(1-6C)alkyl, (1-6C)alkoxy-(1-6C)alkyl, cyano-(1-6C)alkyl, amino-(1-6C)alkyl, (1-6C)alkylamino-(1-6C)alkyl, di-[(1-6C)alkyl]amino-(1-6C)alkyl, (2-6C)alkanoylamino-(1-6C)alkyl or (1-6C)alkoxycarbonylamino-(1-6C)alkyl;

**Q<sup>1</sup>** is piperidinyl;

**a** is 0, 1, 2, 3 or 4;

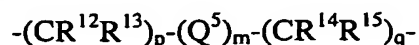
each **W**, which may be the same or different, is selected from halogeno, trifluoromethyl, cyano, nitro, hydroxy, oxo, amino, formyl, mercapto, (1-6C)alkyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (2-6C)alkanoyl, (2-6C)alkanoyloxy and from a group of the formula:



wherein X<sup>8</sup> is a direct bond or is selected from O, CO, SO<sub>2</sub> and N(R<sup>11</sup>), wherein R<sup>11</sup> is hydrogen or (1-6C)alkyl, and R<sup>10</sup> is halogeno-(1-6C)alkyl, hydroxy-(1-6C)alkyl, (1-6C)alkoxy-(1-6C)alkyl, cyano-(1-6C)alkyl, amino-(1-6C)alkyl, N-(1-6C)alkylamino-(1-6C)alkyl or N,N-di-[(1-6C)alkyl]amino-(1-6C)alkyl;

**X<sup>1</sup>** is selected from CO and SO<sub>2</sub>;

**X<sup>2</sup>** is a group of the formula:



wherein m is 0 or 1, p is 0, 1, 2, 3 or 4 and q is 0, 1, 2, 3 or 4,

each of  $R^{12}$ ,  $R^{13}$ ,  $R^{14}$  and  $R^{15}$ , which may be the same or different, is selected from hydrogen, (1-6C)alkyl, amino, (1-6C)alkylamino and di-[(1-6C)alkyl]amino, and  $Q^5$  is selected from (3-7C)cycloalkylene and (3-7C)cycloalkenylene,

and wherein any  $CH_2$  or  $CH_3$  group within an  $X^2$  group, optionally bears on each said  $CH_2$  or  $CH_3$  group one or more halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy, cyano, amino, (1-6C)alkoxy, (1-6C)alkylamino and di-[(1-6C)alkyl]amino;

$Z$  is selected from hydroxy, amino, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (1-6C)alkoxy, (1-6C)alkylsulfonyl, (1-6C)alkanesulfonylamino,

$\underline{N}$ -(1-6C)alkyl-(1-6C)alkanesulfonylamino and a group of the formula:

10  $Q^6-X^9-$

wherein  $X^9$  is a direct bond or is selected from O,  $N(R^{16})$ ,  $SO_2$  and  $SO_2N(R^{16})$ , wherein  $R^{16}$  is hydrogen or (1-6C)alkyl, and  $Q^6$  is (3-7C)cycloalkyl, (3-7C)cycloalkyl-(1-4C)alkyl, (3-7C)cycloalkenyl, (3-7C)cycloalkenyl-(1-4C)alkyl, heterocyclyl or heterocyclyl-(1-4C)alkyl;

15 provided that when  $X^9$  is a direct bond,  $Q^6$  is heterocyclyl,

and provided that when m, p and q are all 0, then  $Z$  is heterocyclyl,

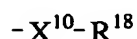
and wherein adjacent carbon atoms in any (2-6C)alkylene chain within a  $Z$  substituent are optionally separated by the insertion into the chain of a group selected from O, S,  $SO$ ,  $SO_2$ ,  $N(R^{17})$ , CO,  $-C=C-$  and  $-C\equiv C-$  wherein  $R^{17}$  is hydrogen or (1-6C)alkyl,

20 and wherein and wherein any  $CH_2$  or  $CH_3$  group within any  $Z$  group, other than a  $CH_2$  group within a heterocyclyl ring, optionally bears on each said  $CH_2$  or  $CH_3$  group one or more halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy, cyano, amino, carboxy, carbamoyl, sulfamoyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino,

25 di-[(1-6C)alkyl]amino,  $\underline{N}$ -(1-6C)alkylcarbamoyl,  $\underline{N},\underline{N}$ -di-[(1-6C)alkyl]carbamoyl, (2-6C)alkanoyl, (2-6C)alkanoyloxy, (2-6C)alkanoylamino,  $\underline{N}$ -(1-6C)alkyl-(2-6C)alkanoylamino,  $\underline{N}$ -(1-6C)alkylsulfamoyl,  $\underline{N},\underline{N}$ -di-[(1-6C)alkyl]sulfamoyl, (1-6C)alkanesulfonylamino and  $\underline{N}$ -(1-6C)alkyl-(1-6C)alkanesulfonylamino,

30 and wherein any heterocyclyl group within a  $Z$  substituent optionally bears one or more substituents which may be the same or different, selected from halogeno, trifluoromethyl, cyano, nitro, hydroxy, amino, formyl, mercapto, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl,

(1-6C)alkylamino, di-[(1-6C)alkyl]amino, (2-6C)alkanoyl, (2-6C)alkanoyloxy and from a group of the formula:



wherein  $X^{10}$  is a direct bond or is selected from O, CO, SO<sub>2</sub> and N(R<sup>19</sup>), wherein R<sup>19</sup> is hydrogen or (1-4C)alkyl, and R<sup>18</sup> is halogeno-(1-4C)alkyl, hydroxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, cyano-(1-4C)alkyl, amino-(1-4C)alkyl, N-(1-4C)alkylamino-(1-4C)alkyl and N,N-di-[(1-4C)alkyl]amino-(1-4C)alkyl; provided that:

when the 4-anilino group in Formula I is 4-bromo-2-fluoroanilino or 4-chloro-2-fluoroanilino and R<sup>1</sup> is hydrogen or (1-3C)alkoxy, then a is 0 and Z is selected from hydroxy, amino, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (1-6C)alkoxy, (1-6C)alkylsulfonyl, (1-6C)alkanesulfonylamino, N-(1-6C)alkyl-(1-6C)alkanesulfonylamino, and a group of the formula Q<sup>6</sup>-X<sup>9</sup>;

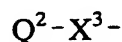
or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof.

15

2. A quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, according to claim 1 wherein:

R<sup>1</sup> is selected from hydrogen, hydroxy, (1-6C)alkoxy, (2-6C)alkenyloxy, (2-6C)alkynyloxy, or from a group of the formula :

20



wherein X<sup>3</sup> is a direct bond or is O, and Q<sup>2</sup> is heterocyclyl or heterocyclyl-(1-6C)alkyl,

and wherein adjacent carbon atoms in any (2-6C)alkylene chain within a R<sup>1</sup> substituent are optionally separated by the insertion into the chain of a group selected from O, N(R<sup>3</sup>), CON(R<sup>3</sup>), N(R<sup>3</sup>)CO, CH=CH and C≡C wherein R<sup>3</sup> is hydrogen or (1-6C)alkyl,

25 and wherein any CH<sub>2</sub>=CH- or HC≡C- group within a R<sup>1</sup> substituent optionally bears

at the terminal CH<sub>2</sub>= or HC≡ position a substituent selected from carbamoyl,

N-(1-6C)alkylcarbamoyl, N,N-di-[(1-6C)alkyl]carbamoyl, amino-(1-6C)alkyl,

(1-6C)alkylamino-(1-6C)alkyl and di-[(1-6C)alkyl]amino-(1-6C)alkyl

30 and wherein any CH<sub>2</sub> or CH<sub>3</sub> group within a R<sup>1</sup> substituent, other than a CH<sub>2</sub> group within a heterocyclyl ring, optionally bears on each said CH<sub>2</sub> or CH<sub>3</sub> group one or more halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy, amino, cyano, carbamoyl, (1-6C)alkoxy, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, N-(1-6C)alkylcarbamoyl and N,N-di-[(1-6C)alkyl]carbamoyl, or from a group of the formula :

-135-

-X<sup>5</sup>-Q<sup>4</sup>

wherein X<sup>5</sup> is a direct bond or is selected from O, N(R<sup>5</sup>), CON(R<sup>5</sup>), N(R<sup>5</sup>)CO and C(R<sup>5</sup>)<sub>2</sub>O, wherein R<sup>5</sup> is hydrogen or (1-6C)alkyl, and Q<sup>4</sup> is heterocyclyl or heterocyclyl-(1-6C)alkyl,

and wherein any heterocyclyl group within a substituent on R<sup>1</sup> optionally bears 1, 2 or 3 substituents, which may be the same or different, selected from halogeno, trifluoromethyl, hydroxy, amino, carbamoyl, (1-6C)alkyl, (2-8C)alkenyl, (2-8C)alkynyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, N-(1-6C)alkylcarbamoyl, N,N-di-[(1-6C)alkyl]carbamoyl, (2-6C)alkanoyl, or from a group of the formula:

-X<sup>6</sup>-R<sup>6</sup>

wherein X<sup>6</sup> is a direct bond or is selected from O and N(R<sup>7</sup>), wherein R<sup>7</sup> is hydrogen or (1-6C)alkyl, and R<sup>6</sup> is halogeno-(1-6C)alkyl, hydroxy-(1-6C)alkyl, (1-6C)alkoxy-(1-6C)alkyl, cyano-(1-6C)alkyl, amino-(1-6C)alkyl, (1-6C)alkylamino-(1-6C)alkyl and di-[(1-6C)alkyl]amino-(1-6C)alkyl,

and wherein any heterocyclyl group within a substituent on R<sup>1</sup> optionally bears 1 or 2 oxo substituents.

3. A quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, according to claim 1 wherein:

R<sup>1</sup> is selected from hydrogen, hydroxy, (1-4C)alkoxy, hydroxy-(2-4C)alkoxy, (1-3C)alkoxy-(2-4C)alkoxy or from a group of the formula :

Q<sup>2</sup>-X<sup>3</sup>-

wherein X<sup>3</sup> is O, and Q<sup>2</sup> is azetidin-1-yl-(2-4C)alkyl, pyrrolidin-1-yl-(2-4C)alkyl, piperidino-(2-4C)alkyl, piperazino-(2-4C)alkyl or morpholino-(2-4C)alkyl,

and wherein any heterocyclyl group within a substituent on R<sup>1</sup> optionally bears 1, 2 or 3 substituents, which may be the same or different, selected from halogeno, hydroxy, amino, (1-4C)alkyl, (1-4C)alkoxy, (1-4C)alkylsulfonyl, (1-4C)alkylamino, di-[(1-4C)alkyl]amino, and (2-4C)alkanoyl,

and wherein any heterocyclyl group within a substituent on R<sup>1</sup> optionally bears 1 oxo substituent.

30

4. A quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, according to claim 1 wherein R<sup>1</sup> is (1-3C)alkoxy.

5. A quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, according to any one of the preceding claims wherein:  
b is 1, 2 or 3; and
- 5 each  $R^2$ , which may be the same or different, is selected from fluoro, chloro, bromo, (1-4C)alkyl, (2-4C)alkenyl and (2-4C)alkynyl.
6. A quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, according to any one of the preceding claims
- 10 wherein:  
b is 1, 2 or 3 and one  $R^2$  is at the meta (3-) position on the anilino group in Formula 1 and is halogeno.
7. A quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a
- 15 pharmaceutically acceptable ester thereof, according to any one of claims 1 to 4 wherein the anilino group at the 4-position on the quinazoline ring in the compound of Formula I is selected from 3-chloro-2-bromoanilino, 3-chloro-2-fluoroanilino, 3-ethynylanilino and 3-bromoanilino.
- 20 8. A quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, according to any one of the preceding claims wherein:  
 $X^2$  is a group of the formula  $-(CR^{12}R^{13})_q-(CR^{12aa}R^{13aa})-$ , wherein  
q is 1, 2 or 3,
- 25 each of  $R^{12}$ ,  $R^{13}$  and  $R^{13aa}$ , which may be the same or different, is selected from hydrogen and (1-6C)alkyl,  
 $R^{12aa}$  is selected from amino, (1-6C)alkylamino and di-[(1-6C)alkyl]amino,  
and wherein any  $CH_2$  or  $CH_3$  group within an  $X^2$  group, optionally bears on each said  $CH_2$  or  $CH_3$  group one or more halogeno substituents,
- 30 and wherein any  $CH_2$  group which is attached to 2 carbon atoms or any  $CH_3$  group which is attached to a carbon atom within a  $X^2$  substituent optionally bears on each said  $CH_2$  or  $CH_3$  group a substituent selected from hydroxy, amino, (1-6C)alkoxy, (1-6C)alkylamino and di-[(1-6C)alkyl]amino.

9. A quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, according to any one of claims 1 to 7 wherein:

$X^2$  is a group of the formula  $-(CR^{12}R^{13})_q-$ , wherein

5  $q$  is 1, 2, 3 or 4,

each of  $R^{12}$  and  $R^{13}$ , which may be the same or different, is selected from hydrogen and (1-6C)alkyl, provided that at least one of the  $R^{12}$  or  $R^{13}$  groups in  $X^2$  is (1-6C)alkyl, and wherein any  $CH_2$  or  $CH_3$  group within an  $X^2$  group, optionally bears on each said  $CH_2$  or  $CH_3$  group one or more halogeno substituents,

10 and wherein any  $CH_2$  group which is attached to 2 carbon atoms or any  $CH_3$  group which is attached to a carbon atom within a  $X^2$  substituent optionally bears on each said  $CH_2$  or  $CH_3$  group a substituent selected from hydroxy, and (1-6C)alkoxy.

10. A quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a  
15 pharmaceutically acceptable ester thereof, according to any one of claims 1 to 7 wherein:

$X^2$  is selected from a group of the formula  $-CH_2-$ ,  $-CH_2CH_2-$ ,  $-(CHR^{12a})-$ ,  $-(CHR^{12a}CH_2)-$ ,  $-(C(R^{12a})_2CH_2)-$ ,  $-(CH_2C(R^{12a})_2)-$  and  $-(CH_2CHR^{12a})-$ , wherein each  $R^{12a}$ , which may be the same or different, is (1-4C)alkyl.

20 11. A quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, according to any one of the preceding claims wherein:

$Z$  is selected from hydroxy, amino, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (1-6C)alkoxy, hydroxy-(2-6C)alkoxy, (1-4C)alkoxy-(2-6C)alkoxy and a group of the formula:

25  $Q^6-X^9-$

wherein  $X^9$  is a direct bond and  $Q^6$  is heterocyclyl,

and provided that when  $m$ ,  $p$  and  $q$  are all 0, then  $Z$  is heterocyclyl linked to  $X^1$  by a ring carbon atom,

and wherein any heterocyclyl group in  $Z$  is selected from azetidiny, tetrahydrofuranyl,  
30 1,3-dioxolanyl, tetrahydropyranyl, 1,4-dioxanyl, oxepanyl, pyrrolidinyl, morpholinyl, piperidinyl, homopiperidinyl, piperazinyl and homopiperazinyl,

and wherein and wherein any  $CH_2$  or  $CH_3$  group within a  $Z$  group, other than a  $CH_2$  group within a heterocyclyl ring, optionally bears on each said  $CH_2$  or  $CH_3$  group one or



more halogeno or (1-4C)alkyl substituents or a substituent selected from hydroxy and (1-4C)alkoxy,

and wherein any heterocyclyl group within a Z substituent optionally bears one or more substituents which may be the same or different, selected from halogeno, trifluoromethyl, cyano, nitro, hydroxy, amino, formyl, (1-4C)alkyl, (1-4C)alkoxy, (1-4C)alkylsulfonyl, (1-4C)alkylamino, di-[(1-4C)alkyl]amino and (2-4C)alkanoyl.

12. A quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, according to any one of the preceding claims  
10 wherein:

Z is hydroxy or (1-4C)alkoxy; and  
the sum of m +p+q is at least 1.

13. A quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, according to any one of claims 1 to 7 wherein:

X<sup>2</sup> is selected from a group of the formula -CH<sub>2</sub>-, -CH<sub>2</sub>CH<sub>2</sub>-, -(CHR<sup>12a</sup>)-, -(CHR<sup>12a</sup>CH<sub>2</sub>)-, -(C(R<sup>12a</sup>)<sub>2</sub>CH<sub>2</sub>)-, -(CH<sub>2</sub>C(R<sup>12a</sup>)<sub>2</sub>)- and -(CH<sub>2</sub>CHR<sup>12a</sup>)-,  
wherein each R<sup>12a</sup>, which may be the same or different, is (1-4C)alkyl; and  
Z is hydroxy or (1-4C)alkoxy.

20

14. A quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, according to any one of the preceding claims  
wherein:

Q<sup>1</sup> is piperidin-4-yl;

25 a is 0 or 1; and

W is selected from halogeno, hydroxy, (1-3C)alkyl and (1-3C)alkoxy.

15. A quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, according to any one of the preceding claims  
30 wherein X<sup>1</sup> is CO.

16. A quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, according to claim 1 wherein:

$R^1$  is selected from hydrogen, (1-6C)alkoxy, cyclopropyl-(1-4C)alkoxy, cyclobutyl-(1-4C)alkoxy, cyclopentyl-(1-4C)alkoxy, cyclohexyl-(1-6C)alkoxy, tetrahydrofuranyl-(1-4C)alkoxy and tetrahydropyranyl-(1-4C)alkoxy,

and wherein any  $CH_2$  or  $CH_3$  group within a  $R^1$  substituent optionally bears on each  
5 said  $CH_2$  or  $CH_3$  group one or more halogeno substituents, or a substituent selected from hydroxy and (1-4C)alkoxy;

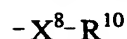
$b$  is 1, 2 or 3;

each  $R^2$ , which may be the same or different, is selected from halogeno, cyano, hydroxy, trifluoromethyl, (1-4C)alkyl, (2-4C)alkenyl, (2-4C)alkynyl and (1-4C)alkoxy;

10  $Q^1$  is piperidin-4-yl;

$a$  is 0, 1 or 2;

each  $W$ , which may be the same or different, is selected from halogeno, trifluoromethyl, hydroxy, oxo, (1-6C)alkyl, (1-6C)alkoxy, and from a group of the formula:



15 wherein  $X^8$  is a direct bond or is O, and  $R^{10}$  is halogeno-(1-6C)alkyl, hydroxy-(1-6C)alkyl or (1-6C)alkoxy-(1-6C)alkyl;

$X^1$  is CO;

$X^2$  is a group selected from (3-6C)cycloalkylene,  $-CH_2-$ ,  $-CH_2CH_2-$ ,  $-CH_2CH_2CH_2-$ ,  $-(CR^{12}R^{13})-$ ,  $-(CR^{12}R^{13}CH_2)-$  and  $-(CH_2CR^{12}R^{13})-$ ,

20 wherein each of  $R^{12}$  and  $R^{13}$ , which may be the same or different, is selected from hydrogen, (1-4C)alkyl, hydroxy-(1-4C)alkyl, and (1-3C)alkoxy-(1-4C)alkyl, provided that  $R^{12}$  and  $R^{13}$  are not both hydrogen,

and wherein any  $CH_2$  group within a (3-6C)cycloalkylene group in  $X^2$ , optionally bears on each said  $CH_2$  or group one or more (1-4C)alkyl substituents or a substituent selected  
25 from hydroxy, (1-4C)alkoxy, hydroxy-(1-4C)alkyl, and (1-3C)alkoxy-(1-4C)alkyl; and

$Z$  is selected from hydroxy and (1-4C)alkoxy;

provided that:

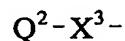
when the 4-anilino group in Formula I is 4-bromo-2-fluoroanilino or 4-chloro-2-fluoroanilino,  $R^1$  is hydrogen or (1-3C)alkoxy, and  $X^1$  is CO, then  $a$  is 0.

30

17. A quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, according to claim 1 wherein:

the 4-anilino group on the quinazoline ring in Formula I is selected from 3-chloro-4-fluoroanilino, 3-bromo-2-fluoroanilino, 3-chloro-2-fluoroanilino, 3-bromoanilino and 3-ethynylanilino;

$R^1$  is selected from (1-4C)alkoxy, hydroxy-(2-4C)alkoxy, (1-3C)alkoxy-(2-4C)alkoxy  
5 or from a group of the formula:



wherein  $X^3$  is O, and  $Q^2$  is azetidin-1-yl-(2-4C)alkyl, pyrrolidin-1-yl-(2-4C)alkyl, piperidino-(2-4C)alkyl, piperazino-(2-4C)alkyl or morpholino-(2-4C)alkyl,

and wherein any heterocyclyl group within a substituent on  $R^1$  optionally bears 1, 2 or  
10 3 substituents, which may be the same or different, selected from halogeno, hydroxy, amino, (1-4C)alkyl, (1-4C)alkoxy, (1-4C)alkylamino and di-[(1-4C)alkyl]amino;

$Z$  is hydroxy or (1-4C)alkoxy;

$Q^1$  is piperidin-4-yl;

$a$  is 0 or 1;

15 each  $W$ , which may be the same or different is selected from hydroxy, (1-3C)alkyl and (1-3C)alkoxy;

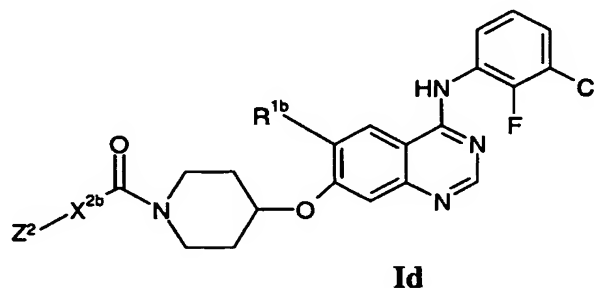
$X^1$  is CO;

$X^2$  is selected from a group of the formula  $-(CHR^{12a})-$  and  $-(CH_2CHR^{12b})-$ ,

wherein  $R^{12a}$  is (1-4C)alkyl,

20 and wherein  $R^{12b}$  is selected from amino, (1-4C)alkylamino and di-[(1-4C)alkyl]-amino.

18. A quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, according to claim 1 of the Formula Id:



wherein:

$R^{1b}$  is (1-4C)alkoxy,

and wherein any CH<sub>2</sub> or CH<sub>3</sub> group within a R<sup>1b</sup> substituent optionally bears on each said CH<sub>2</sub> or CH<sub>3</sub> group one or more halogeno substituents, or any CH<sub>2</sub> or CH<sub>3</sub> group within a R<sup>1</sup> which is not attached to an oxygen atom optionally bears on each said CH<sub>2</sub> or CH<sub>3</sub> group a substituent selected from hydroxy and (1-3C)alkoxy;

- 5        **X<sup>2b</sup>** is selected from a group of the formula -CH<sub>2</sub>-, -CH<sub>2</sub>CH<sub>2</sub>-, -(CHR<sup>12</sup>)-, -(CHR<sup>12</sup>CH<sub>2</sub>)-, and -(CH<sub>2</sub>CHR<sup>12</sup>)-

wherein R<sup>12</sup> is selected from (1-3C)alkyl, hydroxy-(1-3C)alkyl and (1-3C)alkoxy-(1-3C)alkyl; and

- 10        **Z<sup>2</sup>** is selected from hydroxy, (1-3C)alkoxy, hydroxy-(2-3C)alkoxy, (1-3C)alkoxy-(2-3C)alkoxy, tetrahydrofuran-2-yl, tetrahydrofuran-3-yl, 1,3-dioxolanyl, tetrahydropyranyl and 1,4-dioxanyl;

and wherein any heterocyclyl group within **Z<sup>2</sup>-X<sup>2b</sup>** optionally bears 1 or 2 substituents, which may be the same or different, selected from fluoro, chloro, hydroxy, (1-3C)alkyl, (1-3C)alkoxy and (2-3C)alkanoyl;

- 15        or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof.

19. A quinazoline derivative according to claim 18, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, wherein **Z<sup>2</sup>** is hydroxy and R<sup>12</sup> is (1-3C)alkyl;

- 20        20. A quinazoline derivative according to claim 18, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, wherein:

**R<sup>1b</sup>** is (1-3C)alkoxy; and

the group **Z<sup>2</sup>-X<sup>2b</sup>** is selected from hydroxymethyl, methoxymethyl, (S)-1-hydroxyethyl, (R)-1-hydroxyethyl, (S)-1-methoxyethyl and (R)-1-methoxyethyl.

25

21. A quinazoline derivative of the Formula I according to claim 1 selected from:

*N*-(3-chloro-2-fluorophenyl)-7-({1-[(dimethylamino)acetyl]piperidin-4-yl}oxy)-6-methoxyquinazolin-4-amine;

*N*-(3-chloro-2-fluorophenyl)-6-methoxy-7-({1-[(2-methoxyethoxy)acetyl]piperidin-4-yl}oxy)quinazolin-4-amine;

30

*N*-(3-chloro-2-fluorophenyl)-6-methoxy-7-{{1-[(methoxyacetyl)piperidin-4-yl]oxy}quinazolin-4-amine;

- 2-[4-((4-[3-chloro-2-fluoroanilino]-6-methoxyquinazolin-7-yl)oxy)piperidin-1-yl]-2-oxoethanol;
- N*-(3-chloro-2-fluorophenyl)-7-([1-(ethoxyacetyl)piperidin-4-yl]oxy)-6-methoxyquinazolin-4-amine;
- 5 *N*-(3-chloro-2-fluorophenyl)-6-methoxy-7-([1-(3-methoxypropanoyl)piperidin-4-yl]oxy)quinazolin-4-amine;
- 3-[4-((4-[3-chloro-2-fluoroanilino]-6-methoxyquinazolin-7-yl)oxy)piperidin-1-yl]-3-oxopropan-1-ol;
- (2*S*)-1-[4-((4-[3-chloro-2-fluoroanilino]-6-methoxyquinazolin-7-yl)oxy)piperidin-1-yl]-1-oxopropan-2-ol;
- 10 (2*S*,3*S*)-1-[4-((4-[3-chloro-2-fluoroanilino]-6-methoxyquinazolin-7-yl)oxy)piperidin-1-yl]-3-methyl-1-oxopentan-2-ol;
- 4-[4-((4-[3-chloro-2-fluoroanilino]-6-methoxyquinazolin-7-yl)oxy)piperidin-1-yl]-2-methyl-4-oxobutan-2-ol;
- 15 *N*-(3-chloro-2-fluorophenyl)-6-methoxy-7-([1-(tetrahydrofuran-2-ylcarbonyl)piperidin-4-yl]oxy)quinazolin-4-amine;
- 3-[4-((4-[3-chloro-2-fluoroanilino]-6-methoxyquinazolin-7-yl)oxy)piperidin-1-yl]-2,2-dimethyl-3-oxopropan-1-ol;
- (3*R*,5*S*)-1-acetyl-5-[4-((4-[3-chloro-2-fluoroanilino]-6-methoxyquinazolin-7-yl)oxy)piperidin-1-yl]carbonyl]pyrrolidin-3-ol; and
- 20 *N*-(3-chloro-2-fluorophenyl)-6-methoxy-7-([1-((4-methylpiperazin-1-yl)acetyl)piperidin-4-yl]oxy)quinazolin-4-amine;
- or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof.
- 25 22. A quinazoline derivative of the Formula I selected from:
- N*-(3-Chloro-2-fluorophenyl)-6-methoxy-7-([1-(methoxyacetyl)piperidin-4-yl]oxy)quinazolin-4-amine;
- 2-[4-((4-[3-chloro-2-fluoroanilino]-6-methoxyquinazolin-7-yl)oxy)piperidin-1-yl]-2-oxoethanol;
- 30 *N*-(3-chloro-2-fluorophenyl)-7-([1-(ethoxyacetyl)piperidin-4-yl]oxy)-6-methoxyquinazolin-4-amine;
- (2*S*)-1-[4-((4-[3-chloro-2-fluoroanilino]-6-methoxyquinazolin-7-yl)oxy)piperidin-1-yl]-1-oxopropan-2-ol;

- 3-[4-({4-[3-chloro-2-fluoroanilino]-6-methoxyquinazolin-7-yl}oxy)piperidin-1-yl]-2,2-dimethyl-3-oxopropan-1-ol;  
 (2*S*)-1-[4-({4-[3-chloro-2-fluoroanilino]-6-methoxyquinazolin-7-yl}oxy)piperidin-1-yl]-3,3-dimethyl-1-oxobutan-2-ol;
- 5 *N*-(3-chloro-2-fluorophenyl)-6-methoxy-7-{[1-(1-methyl-L-prolyl)piperidin-4-yl]oxy}quinazolin-4-amine;  
*N*-(3-chloro-2-fluorophenyl)-6-methoxy-7-({1-[(2*S*)-tetrahydrofuran-2-ylcarbonyl]piperidin-4-yl}oxy)quinazolin-4-amine;  
 (2*R*)-1-[4-({4-[3-chloro-2-fluoroanilino]-6-methoxyquinazolin-7-yl}oxy)piperidin-1-yl]-1-
- 10 oxopropan-2-ol;  
*N*-(3-chloro-2-fluorophenyl)-6-methoxy-7-({1-[(2*S*)-2-methoxypropanoyl]piperidin-4-yl}oxy)quinazolin-4-amine;  
*N*-(3-chloro-2-fluorophenyl)-6-methoxy-7-({1-[(2*R*)-2-methoxypropanoyl]piperidin-4-yl}oxy)quinazolin-4-amine;
- 15 (2*R*)-3-[4-({4-[3-chloro-2-fluoroanilino]-6-methoxyquinazolin-7-yl}oxy)piperidin-1-yl]-2-(dimethylamino)-3-oxopropan-1-ol;  
 (2*S*)-1-[4-({4-[(3-chloro-4-fluoroanilino)-6-methoxyquinazolin-7-yl}oxy)piperidin-1-yl]-1-oxopropan-2-ol;  
 (2*S*)-1-[4-({4-[3-bromoanilino]-6-methoxyquinazolin-7-yl}oxy)piperidin-1-yl]-1-oxopropan-
- 20 2-ol;  
 (2*S*)-1-[4-({4-[3-bromo-2-fluoroanilino]-6-methoxyquinazolin-7-yl}oxy)piperidin-1-yl]-1-oxopropan-2-ol;  
 (2*R*)-1-[4-({4-[3-bromo-2-fluoroanilino]-6-methoxyquinazolin-7-yl}oxy)piperidin-1-yl]-1-oxopropan-2-ol; and
- 25 (2*R*)-1-[4-({4-[3-bromoanilino]-6-methoxyquinazolin-7-yl}oxy)piperidin-1-yl]-1-oxopropan-2-ol;  
 or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof.

23. A quinazoline derivative of the Formula I according to any one of the preceding  
 30 claims, or a pharmaceutically acceptable salt thereof.

24. A pharmaceutical composition which comprises a quinazoline derivative of the  
 Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester

thereof, according to any one of the preceding claims, in association with a pharmaceutically acceptable diluent or carrier.

25. A quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a  
5 pharmaceutically acceptable ester thereof, according to any one of claims 1 to 23, for use as a medicament.

26. Use of a quinazoline derivative of the Formula I, a pharmaceutically acceptable salt, or a  
pharmaceutically acceptable ester thereof, as defined in any one of claims 1 to 23 in the  
10 manufacture of a medicament for use in the production of an anti-proliferative effect in a warm-blooded animal such as a human.

27. Use of a quinazoline derivative of the Formula I, a pharmaceutically acceptable salt, or a  
pharmaceutically acceptable ester thereof, as defined in any one of claims 1 to 23 in the  
15 manufacture of a medicament for use in the prevention or treatment of those tumours which are sensitive to inhibition of EGFR tyrosine kinases, that are involved in the signal transduction steps which lead to the proliferation of tumour cells.

28. Use of a quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt,  
20 or a pharmaceutically acceptable ester thereof, as defined in any one of claims 1 to 23 in the manufacture of a medicament for use in providing a selective EGFR tyrosine kinase inhibitory effect in a warm-blooded animal such as a human.

29. Use of a quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt,  
25 or a pharmaceutically acceptable ester thereof, as defined in any one of claims 1 to 23 in the manufacture of a medicament for use in the treatment of a cancer in a warm-blooded animal such as a human.

30. A method for producing an anti-proliferative effect in a warm-blooded animal, such as  
30 a human, in need of such treatment which comprises administering to said animal an effective amount of a quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, as defined in any one of claims 1 to 23.

31. A method for the prevention or treatment of those tumours in a warm-blooded animal such as a human which are sensitive to inhibition of EGFR tyrosine kinases, that are involved in the signal transduction steps which lead to the proliferation and/or survival of tumour cells which comprises administering to said animal an effective amount of a quinazoline derivative  
5 of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, as defined in any one of claims 1 to 23.

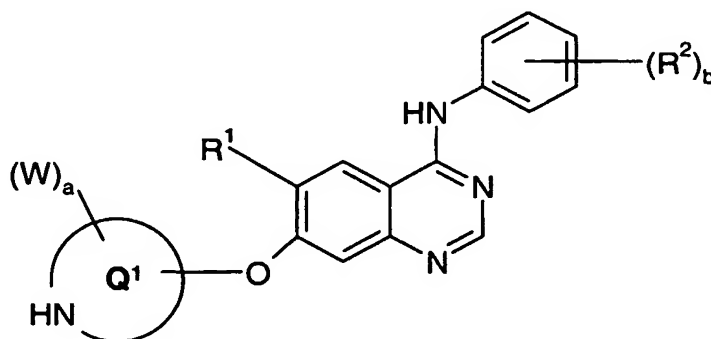
32. A method for providing a selective EGFR tyrosine kinase inhibitory effect in a warm-blooded animal such as a human which comprises administering to said animal an effective  
10 amount of a quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, as defined in any one of claims 1 to 23.

33. A method for treating a cancer in a warm-blooded animal, such as a human, in need of such treatment, which comprises administering to said animal an effective amount of a  
15 quinazoline derivative of the Formula I, or a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester thereof, as defined in any one of claims 1 to 23.

34. A process for the preparation of a quinazoline derivative of the Formula I as defined in Claim 1 which comprises:

20 Process (a):

for the preparation of compounds of the Formula I wherein  $X^1$  is CO, the coupling of a quinazoline of the formula **II** or a salt thereof:

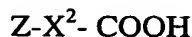


**II**

25 wherein  $R^1$ ,  $R^2$ , W, a, b and  $Q^1$  are as defined in claim 1, except that any functional group is protected if necessary, with an acid of the formula **III**, or a reactive derivative



thereof:



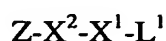
### III

wherein Z and X<sup>2</sup> are as defined in claim 1, except that any functional group is  
5 protected if necessary;

or

Process (b) the reaction of a quinazoline of the formula II or a salt thereof, as defined in  
relation to Process (a), with a compound of the formula IV:

10

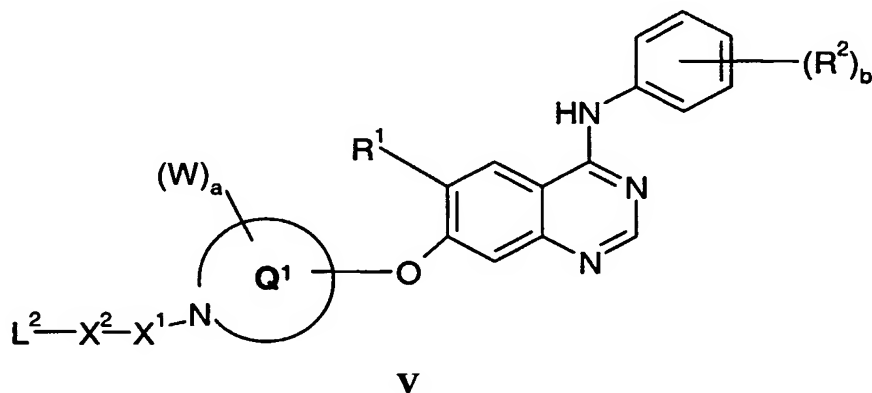


### IV

wherein L<sup>1</sup> is a displaceable group and Z, X<sup>1</sup> and X<sup>2</sup> are as defined in claim 1, except  
that any functional group is protected if necessary;

or

15 Process (c) for the preparation of those quinazoline derivatives of the Formula I wherein Z is  
linked to X<sup>2</sup> by nitrogen, the reaction of a compound of the formula V:



wherein L<sup>2</sup> is a displaceable group and R<sup>1</sup>, R<sup>2</sup>, W, X<sup>1</sup>, X<sup>2</sup>, a, b and Q<sup>1</sup> are as defined in  
claim 1, except that any functional group is protected if necessary, with a compound of the  
20 formula ZH, wherein Z is as hereinbefore defined, except that any functional group is  
protected if necessary; or

### Process (d)

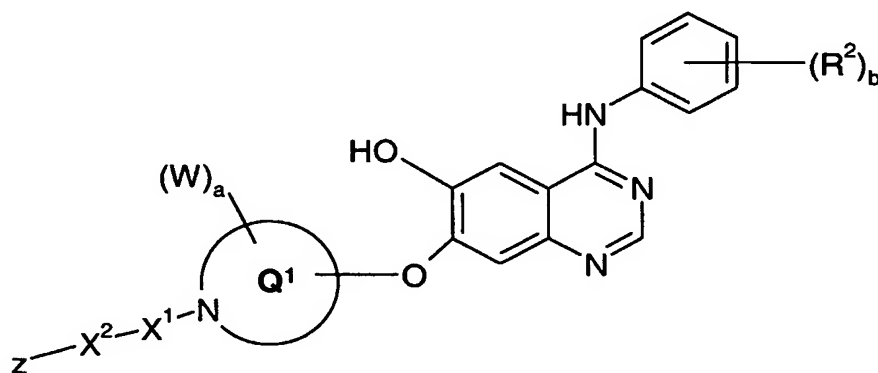
for the preparation of those quinazoline derivatives which carry a mono- or di-(1-  
6C)alkylamino group, the reductive amination of the corresponding quinazoline derivative of  
25 the Formula I which contains an N-H group using formaldehyde or a (2-6C)alkanolaldehyde;  
or

Process (e)

for the preparation of those quinazoline derivatives of the Formula I wherein  $R^1$  is hydroxy, the cleavage of a quinazoline derivative of the Formula I wherein  $R^1$  is a (1-6C)alkoxy group; or

5 Process (f)

for the preparation of those quinazoline derivatives of the Formula I wherein  $R^1$  is linked to the quinazoline ring by an oxygen atom, by coupling a compound of the Formula VI:



VI

- 10 wherein  $R^2$ , W,  $X^1$ ,  $X^2$ , Z, a, b and are as defined in claim 1 except that any functional group is protected if necessary, with a compound of the formula  $R^{1'}OH$ , wherein the group  $R^{1'}O$  is one of the oxygen linked groups as defined for  $R^1$  in claim 1, except that any functional group is protected if necessary;

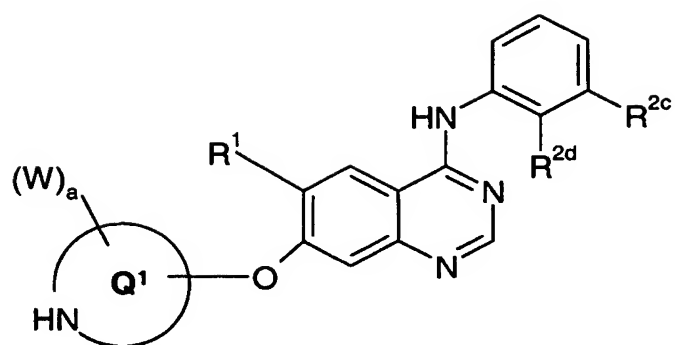
and thereafter, if necessary (in any order):

- 15 (i) converting a quinazoline derivative of the Formula I into another quinazoline derivative of the Formula I;  
 (ii) removing any protecting group that is present by conventional means; and  
 (iii) forming a pharmaceutically acceptable salt, or a pharmaceutically acceptable ester of the quinazoline derivative of the Formula I.

20

35. A quinazoline derivative of the Formula II:

-148-

**II**

30

wherein:

 $R^1$ ,  $W$ ,  $Q^1$  and  $a$  are as defined in claim 1; and

- 5  $R^{2c}$  and  $R^{2d}$ , which may be the same or different are halogeno;  
or a salt thereof.

10